

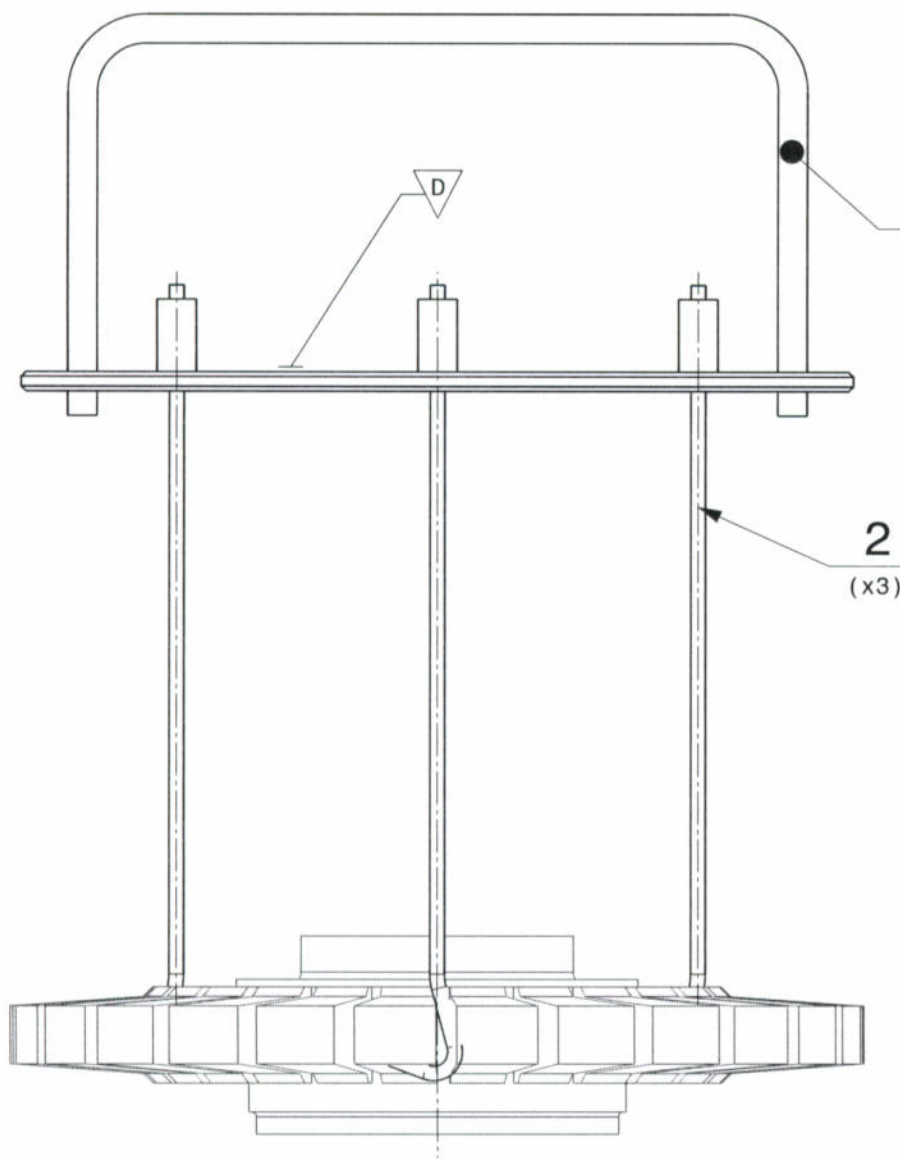


[illegible]

MODIFICATIONS	INDICE INDEX
CREATION. <i>CREATION.</i>	A
MODIFIE REP.1 - SUPPRIME REP.3. <i>MODIFIED IT.1 - DELETED IT.3.</i>	B
AJOUTE TRADUCTION EN ANGLAIS. <i>ADDED TRANSLATION INTO ENGLISH.</i>	C
AJOUT EPAISSEUR REP. 1B <i>ADD THICKNESS ITEM 1B</i>	D

SHOP COPY

DESSIN PAR: DRAWN BY: CEMA-SOF LE: 08/07/04		VERIFIE PAR: APPROVED BY: MESPLEDE		INTERPRETATION DES DESSINS SELON: INTERPRETATION OF DRAWINGS AS PER: ST2100		DATE: 	
MACHINE / ENGINE ARRIEL 1		DESIGNATION PIECE / PART DESCRIPTION MODULE GENERATEUR GENERATOR MODULE		N° PIECE / PART NUMBER: 7 0BM 03 608 0		DATE: 	
DESIGNATION OUTILLAGE MONTAGE DE POSE/DEPOSE						DATE: 	
TOOL NAME ASSY/DISASSY EQUIPMENT						DATE: 	
CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA, IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION						DATE: 	
ECHELLE SCALE		 Turbomeca Groupe SAFRAN		CODE FABRICANT F0228 / MANUFACTURER CODE :		D <u>DIONE</u> DATE: 16/10/08	
						C <u>DOUMECQ</u> DATE: 24/04/07	
						B <u>MESPLEDE</u> DATE: 08/03/05	
		FORMAT SIZE A3		TM1919G001		PLANCHE SHEET 0-2 A <u>MESPLEDE</u> DATE: 08/07/04	



E MASSE THEORIQUE DE L'OUTILLAGE: 0.5Kg
TOOL THEORETICAL WEIGHT: 0.5Kg

D ZONE DE MARQUAGE DE LA REFERENCE OUTILLAGE.
MARKING AREA OF THE TOOL P/N

C LES COTES ET CRITERES DU PLAN REPERES \ominus SONT A
TRANSCRIRE SUR LE "CERTIFICAT DE CONFORMITE"
THE DIMENSIONS AND CRITERIA OF THE DRAWING
INDICATED WITH \ominus MUST BE COPIED ON THE
"CERTIFICATE OF COMPLIANCE"

B PROCESS: -CENTRER L'OUTILLAGE.
-PASSER LES 3 CROCHETS SOUS LES 3 PALES.
-LEVER LE TOUT.
PROCESS: -TOOL CENTER.
-PUT THE 3 HOOKS UNDER BLADES.
-LIFT ALL.

A FONCTION: MANUTENTIONNER LA TURBINE.
FUNCTION: HANDLE TURBINE.

ALL DIMENSIONS ARE IN MILLIMETERS

Plan dessiné à l'aide du logiciel CATIA V5
Drawing drawn with CATIA V5 software

DESSINE PAR: DRAWN BY: CEMA-SOF LE: 08/04/04	VERIFIE PAR: APPROVED BY: MESPLEDE	INTERPRETATION DES DESSINS SELON: INTERPRETATION OF DRAWINGS AS PER: ST2100	DATE:
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ECHELLE SCALE 1/1		CODE FABRICANT F0228 / MANUFACTURER CODE :	DATE: 16/10/08
FORMAT SIZE A3	TM1919G001	PLANCHE SHEET 1/1	C DOUMECQ
			DATE: 24/04/07
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